

MACHINING LOGISTICS, INC.
SKYSPARES PARTS, INC.
6640 VIEW PARK CT.
RIVERSIDE, CA 92503
(951) 351-0770 BUS. (951) 351-1741 FAX

Quality Clauses

Machining Logistics, Inc./Skyspares Parts, Inc. has developed the following quality clauses that may or may not apply to you, as a supplier. Please review your purchase order and verify which clauses apply to your order. Failure to comply with any of the requirements can be a cause for product being rejected and returned.

1. **Quality System:** The supplier must maintain a documented QMS or Inspection System. This system must comply with at least one of the following:

AS9100C
ISO-9001

ISO-10012-1
ANSI Z540-1

2. **“Right of Entry”:** Machining Logistics, Inc./Skyspares Parts, Inc. reserve the “Right of Entry” for itself and its customers, including regulatory agencies for the purpose of product services review at any time during the course of the contract.
3. **Statement of Quality Per FAR 46.105:** The supplier must provide a Statement of Quality when a contractor’s purchase order does not require submission of complete inspection and test data with the purchased items. If quality conformance documentation exists, then a statement of quality is not mandatory.
4. **Certificate of Conformance:** The supplier must provide a certificate of conformance (C of C) with each lot delivered attesting that material/products delivered are manufactured in accordance with, and meets the requirements of, the drawing and/or specifications.
5. **FAR 252.225-7000 “Buy American Act”:** The supplier must provide a certification identifying the Qualifying Country of Origin for End products purchased.
6. **Material Certification:** The supplier must provide chemical/physical material certification for each lot shipped.
7. **Subcontractor Flow Down:** The Supplier must use approved subcontractors when doing special processes including key characteristics requirements. Please be advised that any changes in product or process definition may require Machining Logistics, Inc./Skyspares Parts, Inc. approval. Supplier must pass on to their sub-tier suppliers all applicable Quality Clauses as stipulated on the Machining Logistic Inc./Skyspares Parts, Inc. purchase order.
8. **Process Certification:** The supplier must provide process certification with each shipment.
9. **First Article:** The supplier must provide a copy of a First Article Inspection (FAI) Report for any new products or any changes made. The supplier must keep the FAI report on file for 10 years.
10. **Government Source Inspection:** Government inspection is required at supplier’s facility before

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parts can be shipped.

11. **Material Age Control:** All material with a limited shelf-life shall be marked with the Manufacturing (Cure) date and the expiration date on the container. The supplier must assure that 95% useable shelf life is available when parts are shipped.
12. **Temperature Controlled Items:** Temperature controlled material shipped must have evidence that the required temperature has been maintained throughout the shipment.
13. **Packing:** All material shipped shall be protected against any damage, corrosion, contamination, deterioration or spoilage at the supplier's facility.
14. **Electro Static Discharge (ESD):** ESD type products shall be packaged, labeled and wrapped in such a way as not to damage parts.
15. **Identification:** Identify with complete identification number as shown on the purchase order and include: Revision Level, Manufacturer's Name, Manufacturing Date, Serial Number (if applicable), and Lot, Batch or Heat Number.
16. **Calibration:** Items requiring calibration should be noted and come with certification showing Such calibration has been performed.
17. **Records:** At a minimum the supplier will retain and maintain records associated with Machining Logistics, Inc./Skyspares Parts, Inc. purchased products and processes for ten years. This will include but not be limited to manufacturing or work order documents, traceability records (purchasing, receiving, inspection, etc.), engineering drawing and data when required, and documents stating specific requirements as listed as part of the purchase order notes.
18. **Nonconforming Products:** No product can be shipped with known defects. No repairs can be made without Machining Logistics, Inc./Skyspares Parts, Inc., written approval and instructions. All non-conformances must be documented and submitted to Machining Logistics, Inc./Skyspares Parts, Inc. prior to shipment. In addition the supplier must notify Machining Logistics, Inc./Skyspares Parts, Inc. of nonconforming or suspect parts that have inadvertently shipped.
19. **FAR 52.246-2 Inspection of Supplies:** "Supplies" as used in this clause includes, but is not limited to, raw materials, components, intermediate assemblies, end products, and supply lots.
20. **Other:** See any applicable notes on the Purchase Order.